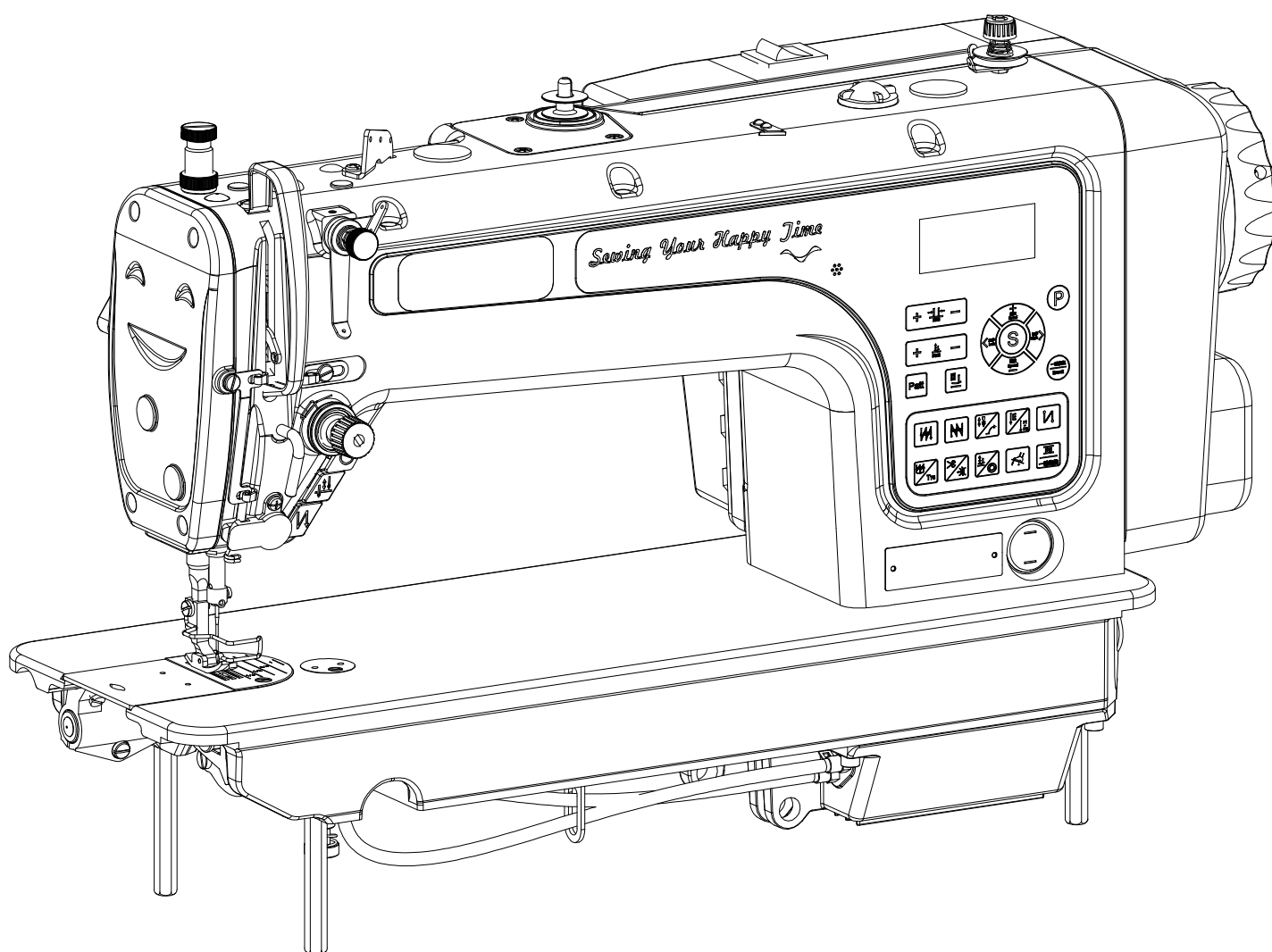


高速直驱全自动智能平缝机

High Speed Direct Drive Lockstitch Sewing Machine
With a Fully Automatic Intelligent System

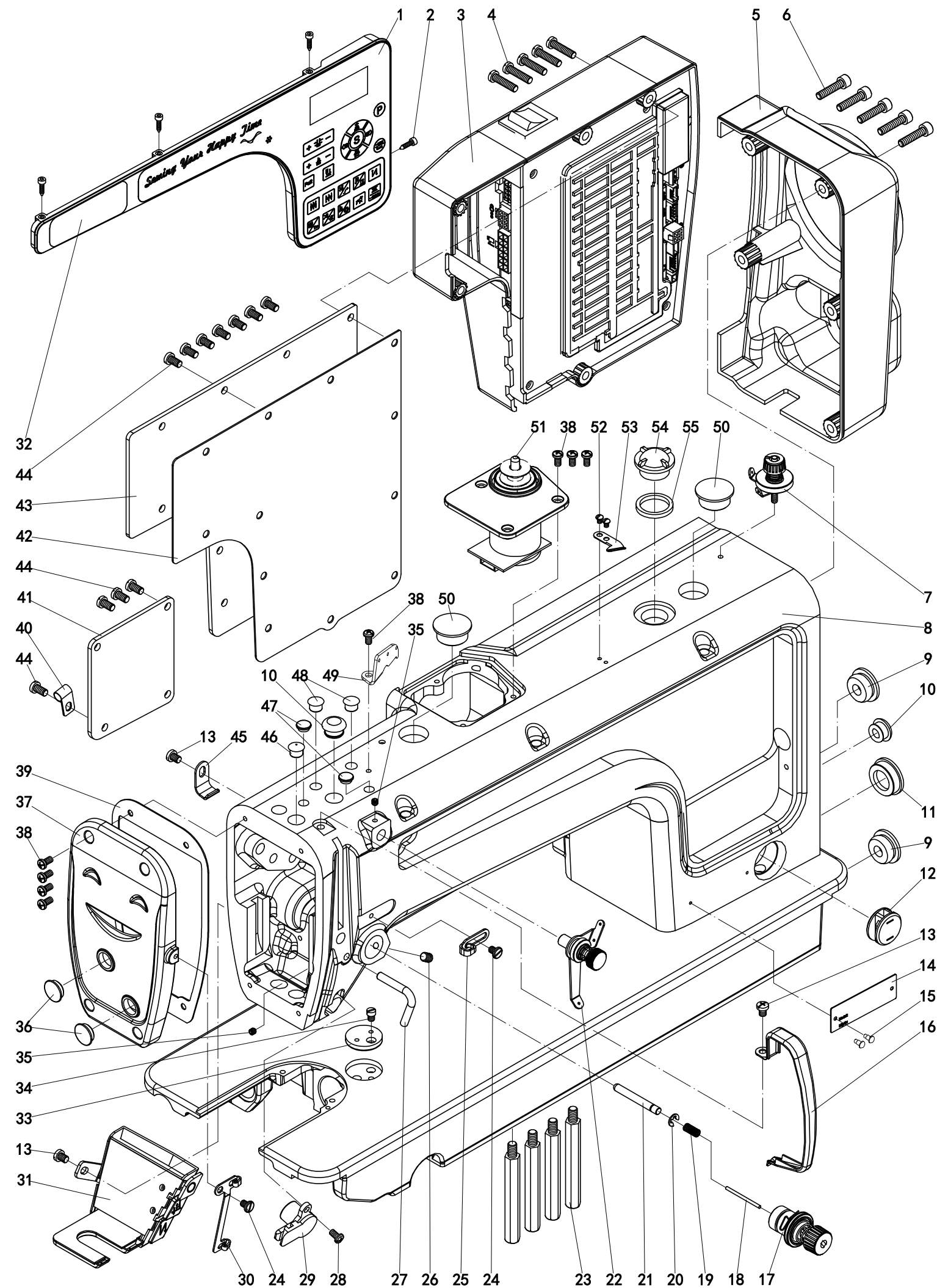
零件样本
Parts Book



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- 1.本零件样本是根据截止2025年7月的资料为基准编制的。
 - 2.零部件设计若有变动，恕不另行通知。
 - 3.以组件为单位的零部件用虚线框出。

- 1.This list was prepared based on information available in July 2025.
- 2.Reserve the right to change in design without prior notice.
- 3.Parts supplied as complete assemblies are circled by a dotted line.

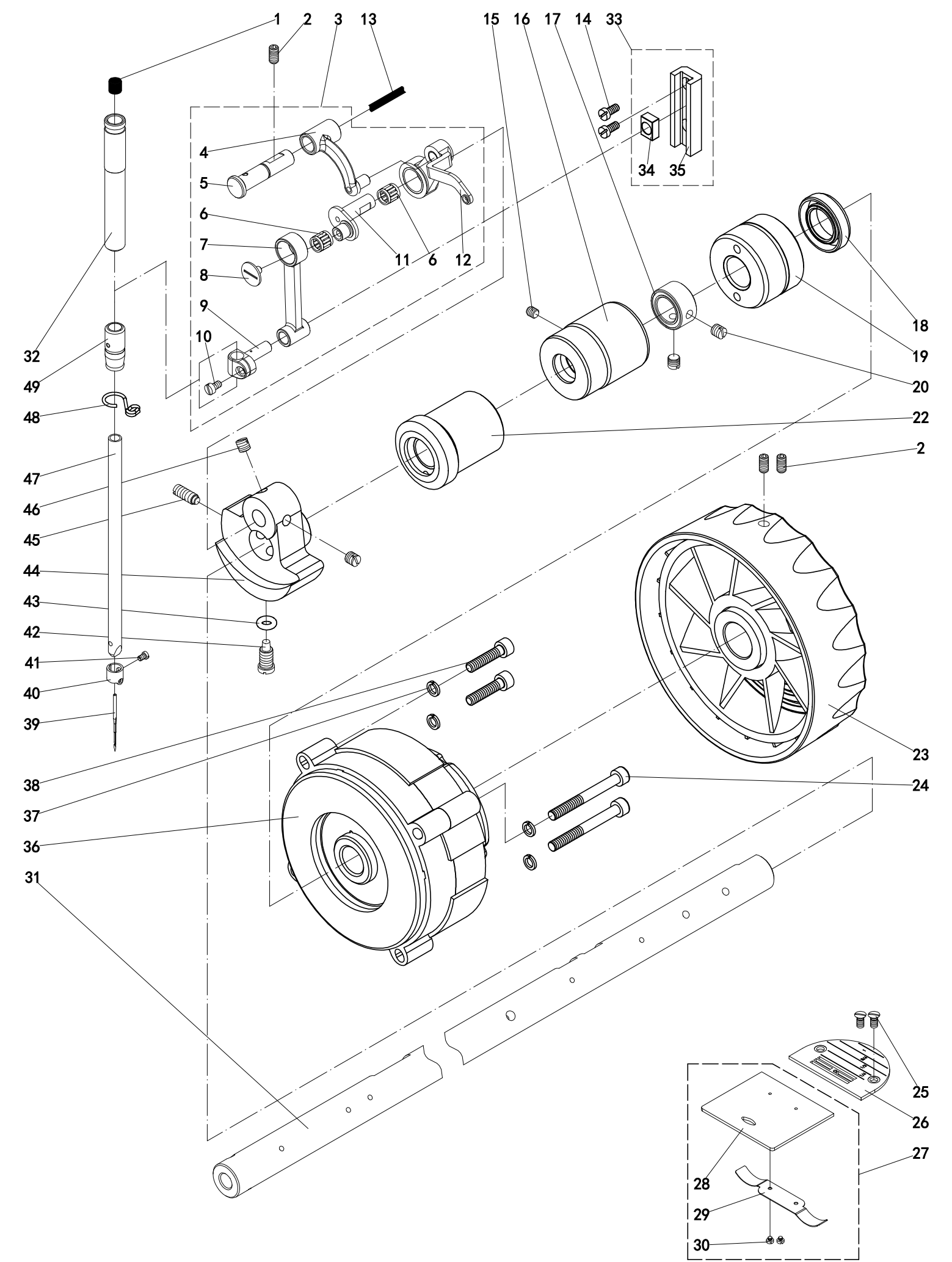
1.机壳外围部分/Machine frame mechanism



1.机壳外围部分/Machine frame mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	401070466	1	显示屏组件	Display operation panel component	-
2	404430036	4	内六角圆柱头尖端螺钉M3 L=12	Screw M3 L=12	-
3	401070463	1	电控箱组件	Electronic control box asm.	-
4	404420031	5	十字槽开槽盘头螺钉SM3/16×28 L=20	Screw SM3/16×28 L=20	-
5	401070464	1	电机罩壳	Motor cover	-
6	109010155	5	内六角圆柱头螺钉M5 L=22	Screw M5 L=22	-
7	306020003	1	绕线夹线器组件	Thread tension asm.	-
8	322010003	1	机壳	Frame	-
9	240110	2	橡胶塞 $\varnothing$ 20*H7	Plug	-
10	306010008	1	针杆曲柄螺钉孔橡胶塞 $\varnothing$ 12	Plug	-
11	404130012	1	橡胶塞 $\varnothing$ 23*H6	Plug	-
12	322010004	1	油窗	Oil window	-
13	404420008	3	十字槽开槽盘头螺钉SM3/16×28 L=6	Screw SM3/16×28 L=6	-
14	402020051	1	858中条(标牌)	Type plate	-
15	401040041	2	铆钉	Rivet	-
16	302010128	1	挑线杆护罩	Thread take-up lever cover	-
17	306020032	1	夹线器	Thread tension asm.	中厚料
	302010068	1	夹线器(厚料)	Thread tension asm.	厚料
18	306010033	1	松线钉	Pin	-
19	306010055	1	松线铺钉弹簧	Spring	-
20	404610001	1	开口挡圈4	E-ring	-
21	306010012	1	松线辅钉	Pin	-
22	306020004	1	调线夹线器组件	Upper thread take-up device asm.	-
23	308010002	4	机脚	Frame leg	-
24	404450021	2	开槽圆柱头螺钉SM11/64×40 L=6	Screw SM11/64×40 L=6	-
25	306010031	1	右线勾	Thread guide	-
26	404440007	1	开槽紧定螺钉SM15/64×28 L=7	Screw SM15/64×28 L=7	-
27	306010002	1	过线钩	Thread guide	-
28	7018A	1	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
29	315010008	1	电子夹线器组件	Electronic clamp asm.	-
30	306010149	1	左过线	Thread guide	-
31	322010036	1	倒缝灯开关组件	Automatic reverse seam switch asm.	-
32	401080038	1	logo灯面膜	Logo	-
33	307010007	1	卷边器座	Ruler plate	-
34	404450024	1	开槽圆柱头螺钉SM11/64×40 L=5	Screw SM11/64×40 L=5	-
35	4543	2	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
36	306010028	2	面板调节橡胶塞 $\varnothing$ 12	Plug	-
37	310010038	1	面板	Face plate	-
38	7019A	9	十字槽开槽盘头螺钉M4 L=8	Screw M4 L=8	-
39	310010046	1	面板密封垫	Face plate gasket	-
40	206115	1	R型线夹 $\varnothing$ 7.5×5	Clip	-
41	322010005	1	小罩板	Cover	-
42	322010007	1	后窗板垫	Side plate gasket	-
43	322010006	1	后窗板	Side plate	-
44	404420009	11	十字槽开槽盘头螺钉SM3/16×28 L=9	Screw SM3/16×28 L=9	-
45	315010030	1	R型接线夹10.4	Clip	-
46	404130001	1	针杆上套橡胶塞 $\varnothing$ 8	Plug	-
47	404130007	2	橡胶塞 $\varnothing$ 7×H2.6	Plug	-
48	306010026	2	挑线连杆孔橡胶塞 $\varnothing$ 8	Plug	-
49	306010029	1	三孔过线板	Thread guide	-
50	306010027	2	橡胶塞 $\varnothing$ 20	Plug	-
51	322010008	1	自动绕线器组件	Bobbin wider asm.	-
52	1227	2	开槽圆头螺钉 M3 L=4	Screw M3 L=4	-
53	502070009	1	割线刀	Secant cutter	-
54	306010009	1	油窗	Oil window	-
55	306010010	1	油窗O型圈	Rubber ring	-
56					-
57	-	-	-	-	-
58	-	-	-	-	-
59	-	-	-	-	-
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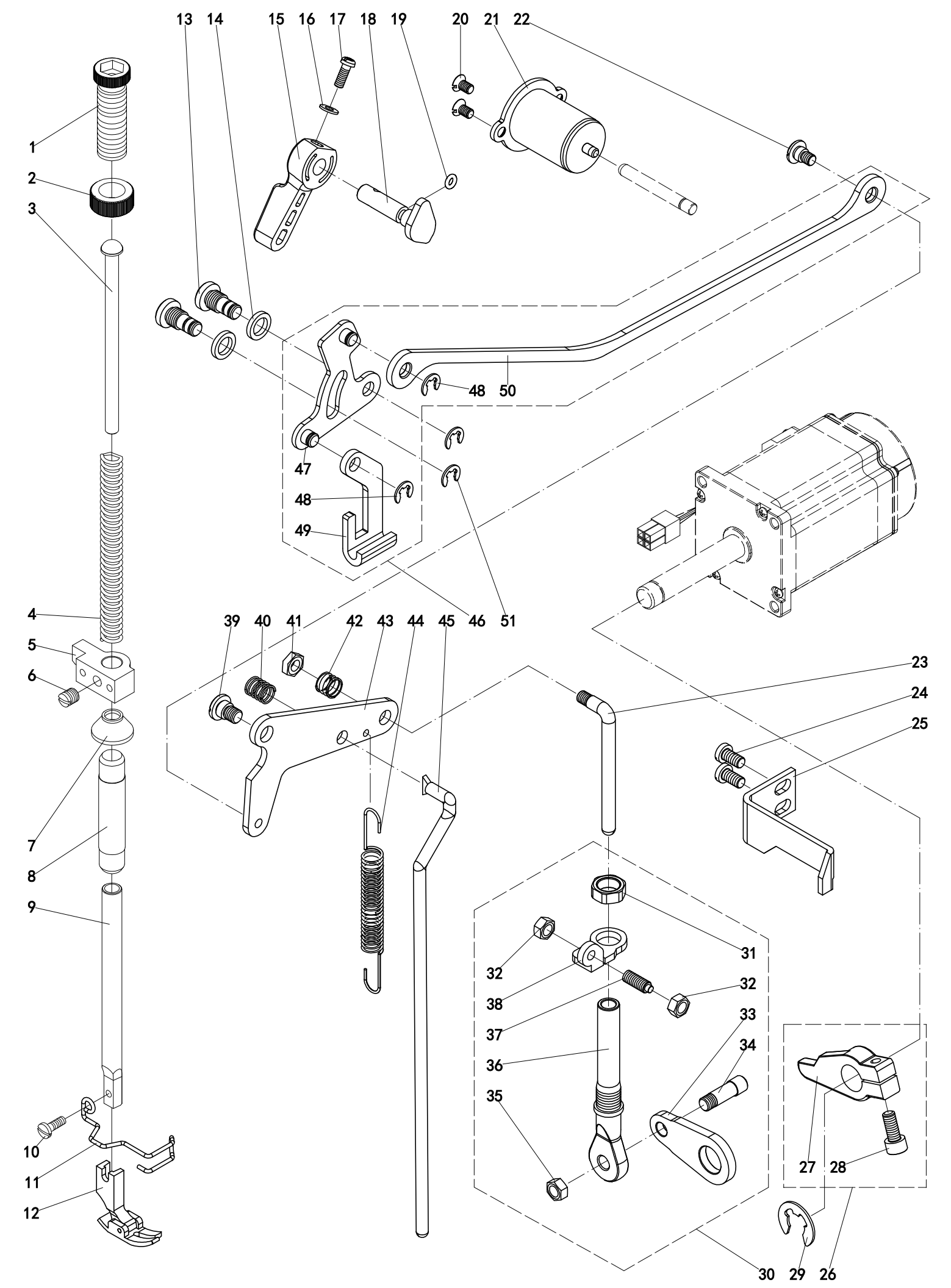
2.上轴、针杆与挑线部分/Main shaft & thread take-up & needle bar mechanism



2.上轴、针杆与挑线部分/Main shaft & thread take-up & needle bar mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	302010077	1	针杆上套油棉	Felt	-
2	4572	3	内六角凹端紧定螺钉M5 L=10	Screw M5 L=10	-
3	322010029	1	挑线杆组件	Thread take-up lever asm.	-
4	-	1	挑线连杆	Connecting rod	-
5	-	1	挑线连杆销	Connecting rod pin	-
6	-	2	滚针轴承 $\varnothing 8 \times \varnothing 12 \times 8$	Needle bearing	-
7	-	1	针杆连杆	Connecting rod	-
8	-	1	挑线曲柄左旋螺钉9/64×40 L=6	Screw 9/64×40 L=6	-
9	-	1	针杆连接柱	Needle bar holder	-
10	-	1	针杆连接柱螺钉SM9/64×40 L=7	Screw SM9/64×40 L=7	-
11	-	1	挑线曲柄	Thread take-up crank	-
12	-	1	挑线杆	Thread take-up lever unit	-
13	109010519	1	羊毛油线	Oil line	-
14	404450011	2	开槽圆柱头螺钉SM9/64×40 L=7.5	Screw SM9/64×40 L=7.5	-
15	404440006	1	开槽紧定螺钉SM15/64×28 L=10.5	Screw SM15/64×28 L=10.5	-
16	302010038	1	上轴中套	Sleeve	-
17	306010035	1	上轴挡圈	Collar	-
18	307010041	1	唇形密封圈 $\varnothing 15 \times \varnothing 27 \times 7$	Oil seal	-
19	307010016	1	上轴后套	Sleeve	-
20	302010616	2	内六角凹端紧定螺钉SM1/4×40 L=6	Screw SM1/4×40 L=6	-
21	-	-	-	-	-
22	302010037	1	上轴前套	Sleeve	-
23	307010039	1	塑料手轮	Hand wheel	-
24	404430038	2	内六角圆柱头螺钉M5 L=45	Screw M5 L=45	-
25	5484	2	开槽半沉头螺钉SM11/64×40 L=9	Screw SM11/64×40 L=9	-
26	306010245	1	针板	Needle plate	中厚料
	306010162	1	针板	Needle plate	厚料
27	306020005	1	推板组件	Push plate asm.	-
28	-	1	推板	Push plate	-
29	-	1	推板簧	Push plate spring	-
30	-	1	推板簧螺钉SM3/32×56 L=2	Screw SM3/32×56 L=2	-
31	322010021	1	上轴	Main shaft	-
32	301010018	1	针杆上套	Sleeve	-
33	301010047	1	滑块槽组件	Slider	-
34	-	1	滑块	Slider	-
35	-	1	滑块槽	Slider	-
36	401010166	1	主轴电机	Motor	-
37	303067	4	弹簧垫圈M5	Spring washer M5	-
38	404430032	2	内六角圆柱头螺钉M5 L=25	Screw M5 L=25	-
39	502020016	1	机针-DBX1/14号	Needle-DBX1/14	中厚料
	502020015	1	机针-DBX1/16号	Needle-DBX1/16	厚料
40	301010020	1	针杆线勾	Thread guide	-
41	404450049	1	开槽圆柱头螺钉SM1/8×44 L=5	Screw SM1/8×44 L=5	-
42	306010042	1	针杆曲柄定位螺钉SM9/32×28	Screw SM9/32×28	-
43	404110009	1	O型圈4.2×2.4	O-ring	-
44	311010047	1	针杆曲柄	Needle bar crank	-
45	306010043	1	针杆曲柄紧固螺钉SM9/32×28 L=16	Screw SM9/32×28 L=16	-
46	404440008	2	开槽紧定螺钉SM1/4×40 L=6	Screw SM1/4×40 L=6	-
47	306010111	1	针杆	Needle bar	中厚料
	306010134	1	针杆	Needle bar	厚料
48	302010065	1	针杆下套线勾	Thread guide	-
49	301010019	1	针杆下套	Sleeve	中厚料
	302010064	1	针杆下套	Sleeve	厚料
50	-	-	-	-	-
51	-	-	-	-	-
52	-	-	-	-	-
53	-	-	-	-	-
54	-	-	-	-	-
55	-	-	-	-	-
56	-	-	-	-	-
57	-	-	-	-	-
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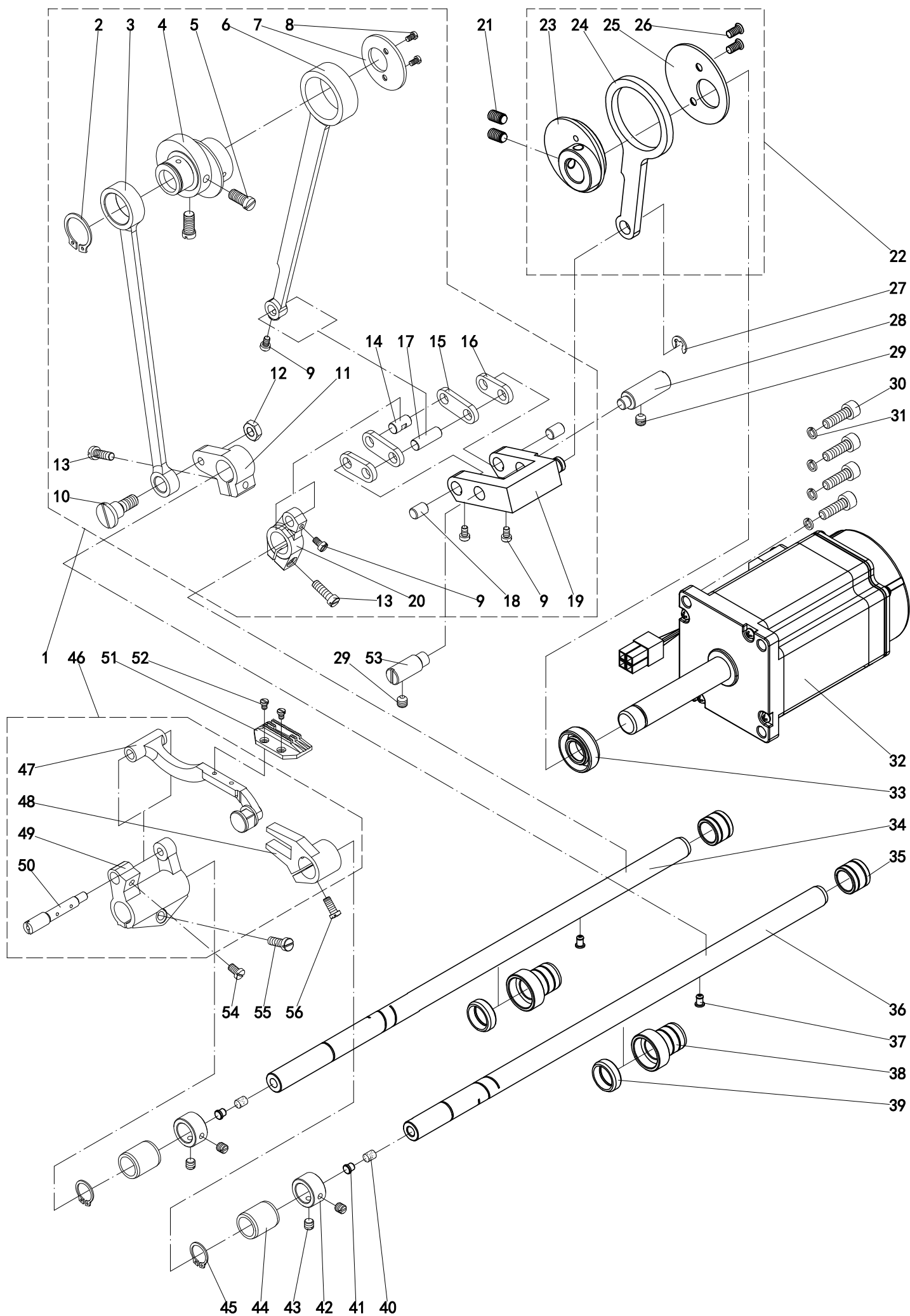
3.压脚部分/Hang lifter mechanism



3.压脚部分/Hang lifter mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	306010044	1	调压螺钉	Pressure adjusting screw	-
2	306010045	1	调压螺母	Pressure adjusting nut	-
3	306010046	1	调压导杆	Pressure guide bar	-
4	306010047	1	调压簧	Spring	-
5	301010045	1	压杆导架	Pressure guide bar bracket	-
6	404440010	1	开槽紧定螺钉SM1/4×40 L=8	Screw SM1/4×40 L=8	-
7	306010143	1	防油伞	Oil proof	-
8	305010307	1	压杆套	Sleeve	-
9	301010044	1	压杆	Presser bar	-
10	404450025	1	开槽盘头螺钉SM9/64×40 L=10.5	Screw SM9/64×40 L=10.5	-
11	302010071	1	压脚护指器	Hand guard	-
12	306010310	1	压脚	Presser food asm.	中厚料
	302010063	1	压脚（厚料）	Presser food asm. H	厚料
13	306010051	2	前杠杆螺纹销SM5/16×24	Screw	-
14	306010056	2	橡胶密封垫 $\varnothing 8 \times \varnothing 12 \times 2$	Seal ring	-
15	301010028	1	压脚扳手	Hand lifter	-
16	301010031	1	平垫圈 $\varnothing 3.7 \times \varnothing 8 \times 0.8$	Washer $\varnothing 3.7 \times \varnothing 8 \times 0.8$	-
17	404420010	1	十字槽盘头螺钉SM9/64×40 L=10	Screw SM9/64×40 L=10	-
18	302010050	1	压脚扳手凸轮部件	Hand lifter CAM	-
19	301010030	1	O形圈3.6×1.8	O-ring	-
20	7043	2	开槽沉头螺钉M4 L=7	Screw M4 L=7	-
21	322010019	1	松线电磁铁	Thread tension release electromagnet	-
22	404410041	1	轴位螺钉D6 H3.5 SM3/16×28 L=5	Screw	-
23	322010012	1	抬压脚上驱动杆	Drive lever	-
24	404420009	2	十字槽开槽盘头螺钉SM3/16×28 L=9	Screw SSM3/16×28 L=9	-
25	322010013	1	防翻转支架	Bracket	-
26	322010014	1	抬压曲柄组件	Crank asm.	-
27	-	1	抬压曲柄	Crank	-
28	-	1	内六角圆柱头螺钉M5 L=12	Screw M5 L=12	-
29	404610005	1	开口挡圈10	E-ring	-
30	322010015	1	抬压脚下连杆组件	Lifting lever asm.	-
31	-	1	六角薄螺母M10×0.75	Nut M10×0.75	-
32	-	2	六角螺母M5	Nut M5	-
33	-	1	辅助板	Auxiliary board	-
34	-	1	抬压脚轴位螺钉	Screw	-
35	-	1	六角螺母M6	Nut M6	-
36	-	1	杆端轴套	Sleeve	-
37	-	1	内六角平端紧定螺钉M5 L=12（带胶头）	Screw M5 L=12	-
38	-	1	弹簧挂板	Spring hanging plate	-
39	404410005	1	轴位螺钉D7.24 H3.5 SM15/64×28 L=6	Screw	-
40	306010448	1	顶杆弹簧	Spring	-
41	4805	1	六角螺母M5	Nut M5	-
42	322010016	1	抬压脚上驱动杆弹簧	Spring	-
43	322010017	1	抬压脚后杠杆	-	-
44	322010018	1	抬压脚后杠杆拉簧	Spring	-
45	322010011	1	抬压脚顶杆	Mandril	-
46	322010020	1	抬压脚杠杆组件	Lifting cross rod asm.	-
47	-	1	抬压脚前杠杆部件	Hand lift link	-
48	-	2	开口挡圈5	E-ring	-
49	-	1	压脚升降板	Lifting lever	-
50	-	1	抬压脚拉杆	Lifting lever connecting rod	-
51	404610003	2	开口挡圈5	E-ring	-
52	-	-	-	-	-
53	-	-	-	-	-
54	-	-	-	-	-
55	-	-	-	-	-
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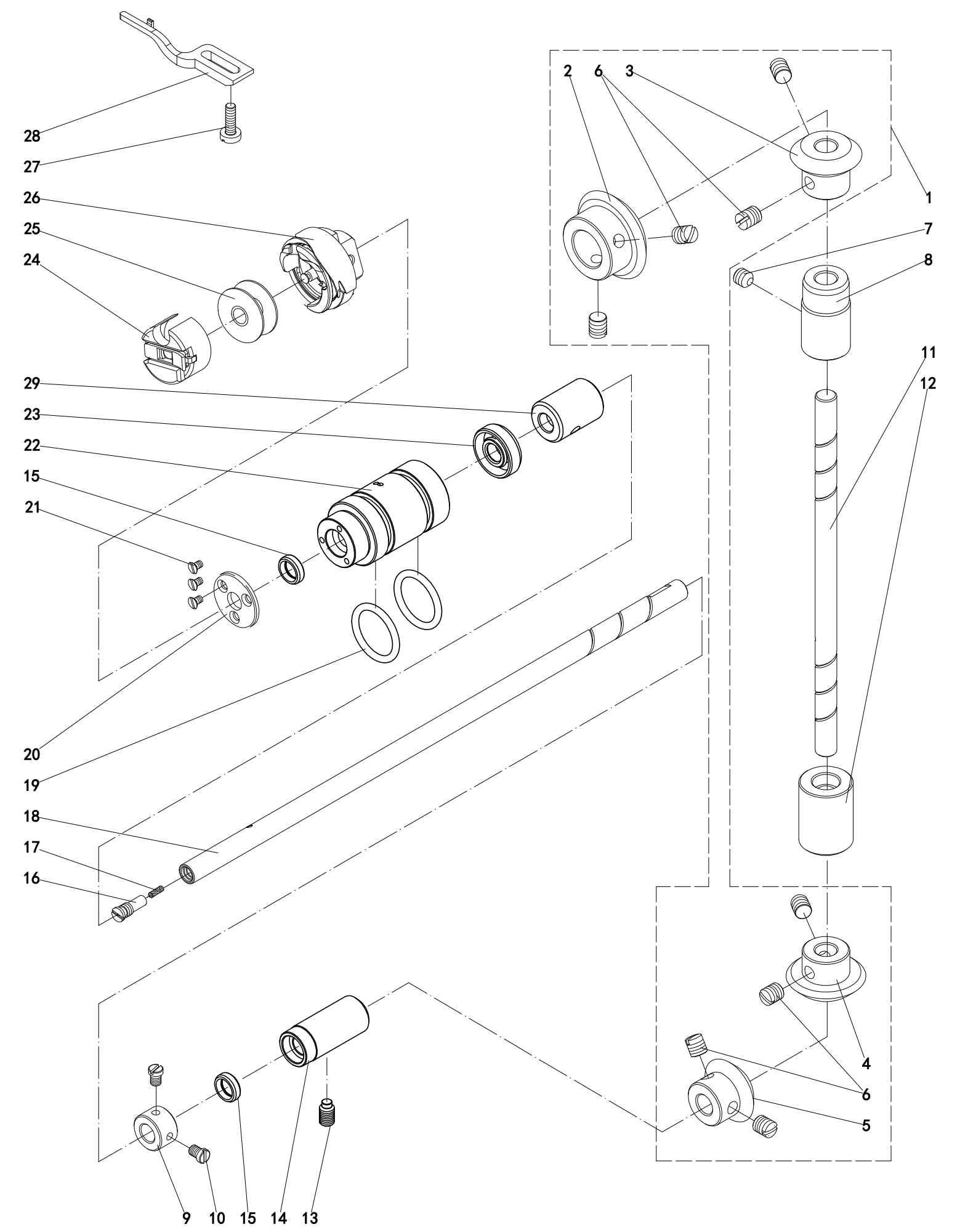
4.送料部分/Feed mechanism



4.送料部分/Feed mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	306010214	1	连杆组件	Feeding assembly	-
2	-	1	轴用弹性挡圈d0=20	External Circlips d ₀ =20	-
3	-	1	抬牙连杆	Lifting link	-
4	-	1	送料偏心轮	Feeding eccentric CAM	-
5	-	2	开槽圆柱头螺钉SM1/4×40 L=13	Screw SM1/4×40 L=13	-
6	-	1	送料连杆	Feeding link	-
7	-	1	送料偏心轮盖板	Feeding eccentric CAM cover	-
8	-	2	开槽沉头螺钉SM9/64×40 L=6	Screw SM9/64×40 L=6	-
9	404450014	4	开槽圆柱头螺钉SM9/64×40 L=6	Screw SM9/64×40 L=6	-
10	-	1	抬牙连杆轴位螺钉	Axial screw	-
11	-	1	抬牙连杆曲柄	Lift link crank	-
12	-	1	六角螺母SM9/32×28	Screw SM9/32×28	-
13	404450026	2	开槽圆柱头螺钉SM3/16×28 L=14	Screw SM3/16×28 L=14	-
14	-	1	送料连杆曲柄销	Feeding rod crank pin	-
15	-	2	送料长摆动板	Feeding long swing plate	-
16	-	2	送料短摆动板	Feeding short swing plate	-
17	-	1	送料连杆销	Feeding rod pin	-
18	-	2	送料短摆动板连接销	Feed short swing plate connecting pin	-
19	-	1	送料摆动板座部件	Feed swing plate seat unit	-
20	-	1	送料连杆曲柄	Feed rod crank	-
21	322010010	2	内六角平端紧定螺钉M5 L=8 (铆接垫片)	Screw M5 L=8	-
22	322010009	1	倒缝偏心轮组件	Feed adjusting rod asm.	-
23	-	1	偏心轮	Eccentric wheel	-
24	-	1	偏心轮连杆	Connecting rod	-
25	-	1	偏心轮盖板	Cover plate	-
26	404460005	2	开槽沉头螺钉SM9/64×40 L=6	Screw SM9/64×40 L=6	-
27	404610003	1	开口挡圈5	E-ring	-
28	306010066	1	送料摆动座固定右销	Feeding swing base pin	-
29	404440006	2	开槽紧定螺钉SM15/64×28 L=10.5	Screw SM15/64×28 L=10.5	-
30	404430013	4	内六角圆柱头螺钉M5 L=16	Screw M5 L=16	-
31	303067	4	弹簧垫圈M5	Spring washer	-
32	401010160	1	针距控制与抬压脚电机	Stepper motor	-
33	404120025	1	唇形密封圈 $\varnothing 10 \times \varnothing 21.5 \times 7$	Oil seal	-
34	315010011	1	送料轴	Feed shaft	-
35	305010012	2	套筒 $\varnothing 14.72 \times \varnothing 19.5 \times 15$	Sleeve	-
36	315010012	1	抬牙轴	Lifting shaft	-
37	308010060	2	抬牙送料轴后孔塞 $\varnothing 4$	Plug	-
38	308010038	2	抬牙送料中套	Sleeve	-
39	304010446	2	唇形密封圈 $\varnothing 15 \times \varnothing 22 \times 7$	Oil seal	-
40	302010077	2	针杆上套油棉	Flet	-
41	308010048	2	送料轴前孔塞 $\varnothing 6.5$	Plug	-
42	301010011	2	抬牙送料轴挡圈	Collar	-
43	302010616	4	内六角凹端紧定螺钉SM1/4×40 L=6	Screw SM1/4×40 L=6	-
44	305010042	2	抬牙送料轴前轴套	Sleeve	-
45	404620003	2	轴用弹性挡圈d0=15	External Circlips d ₀ =15	-
46	302010062	1	牙架组件 (厚料)	Feed bar asm.H	-
47	-	1	牙架部件	Feed bar unit	-
48	-	1	抬牙叉曲柄 (厚料)	Lift fork crank H	-
49	-	1	牙架座	Feed bar driving crank	-
50	-	1	牙架销	Pin	-
51	306010423	1	送布牙	Feeding dog	中厚料
	306010161	1	送布牙 (厚料)	Feeding dog H	厚料
52	404450036	2	开槽圆柱头螺钉SM1/8×44 L=6	Screw SM1/8×44 L=6	-
53	306010060	1	送料摆动座固定左销	Feeding swing base pin	-
54	404450028	1	开槽圆柱头螺钉SM11/64×40 L=8	Screw SM11/64×40 L=8	-
55	404450026	1	开槽圆柱头螺钉SM3/16×28 L=14	Screw SM3/16×28 L=14	-
56	404450027	1	开槽圆柱头螺钉SM11/64×40 L=10.5	Screw SM11/64×40 L=10.5	-
57	-	-	-	-	-
58	-	-	-	-	-
59	-	-	-	-	-
60	-	-	-	-	-
61	-	-	-	-	-
62	-	-	-	-	-
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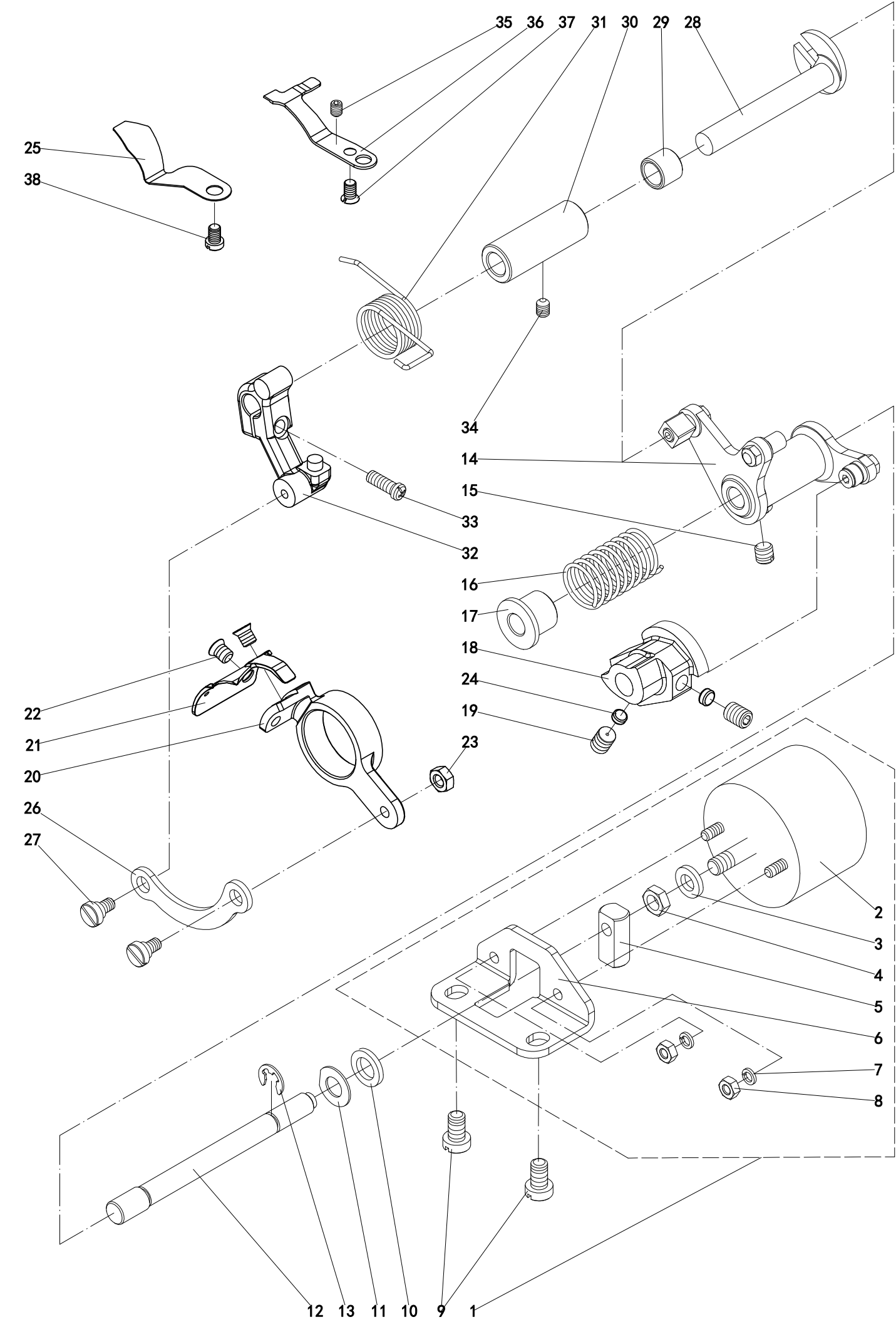
5.竖轴、下轴与旋梭部分/Hook of driving shaft mechanism



5.竖轴、下轴与旋梭部分/Hook of driving shaft mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	302010312	1	伞齿轮组	Bevel gear group	-
2	306010172	1	上轴伞齿轮	Bevel gear	-
3	306010173	1	竖轴上伞齿轮	Bevel gear	-
4	306010174	1	竖轴下伞齿轮	Bevel gear	-
5	306010175	1	下轴伞齿轮	Bevel gear	-
6	404440010	8	开槽紧定螺钉SM1/4×40 L=8	Screw SM1/4×40 L=8	-
7	404440022	1	开槽紧定螺钉SM15/64×28 L=5	Screw SM15/64×28 L=7	-
8	302010033	1	竖轴上套	Sleeve	-
9	306010073	1	下轴挡圈	Collar	-
10	404450032	2	开槽圆柱头螺钉SM11/64×40 L=5	Screw SM11/64×40 L=5	-
11	302010029	1	竖轴	Upright shaft	-
12	302010034	1	竖轴下套	Sleeve	-
13	404440006	1	开槽紧定螺钉SM15/64×28 L=10.5	Screw SM15/64×28 L=10.5	-
14	305010028	1	下轴后套	Sleeve	-
15	304010476	2	唇形密封圈 $\varnothing 8 \times \varnothing 12 \times 3.5$	Oil seal	-
16	306010074	1	下轴限油螺钉	Hook driving shaft oil limit screw	-
17	306010075	1	下轴限油芯	Hook driving shaft oil limit wick	-
18	310010068	1	下轴	Hook driving shaft	-
19	404110005	2	O型圈19×2.65	O-ring	-
20	308010625	1	切线架压板	Partiaity shank	-
21	7041	3	开槽沉头螺钉M3 L=6	Screw M3 L=6	-
22	308010011	1	下轴前套	Sleeve	-
23	404120006	1	唇形密封圈 $\varnothing 8 \times \varnothing 22 \times 7$	Oil seal	-
24	306010207	1	梭壳	Bobbin case	-
25	306010069	1	梭芯	Bobbin	-
26	302010079	1	旋梭	Hook	中厚料
	302010078	1	旋梭	Hook	厚料
27	5118	1	开槽圆头螺钉SM11/64×40 L=12	Screw SM11/64×40 L=12	-
28	306010082	1	旋梭定位钩	Positioning finger	中厚料
	306010097	1	旋梭定位钩	Positioning finger	厚料
29	322010022	1	下轴中套	Sleeve	-
30	-	-	-	-	-
31	-	-	-	-	-
32	-	-	-	-	-
33	-	-	-	-	-
34	-	-	-	-	-
35	-	-	-	-	-
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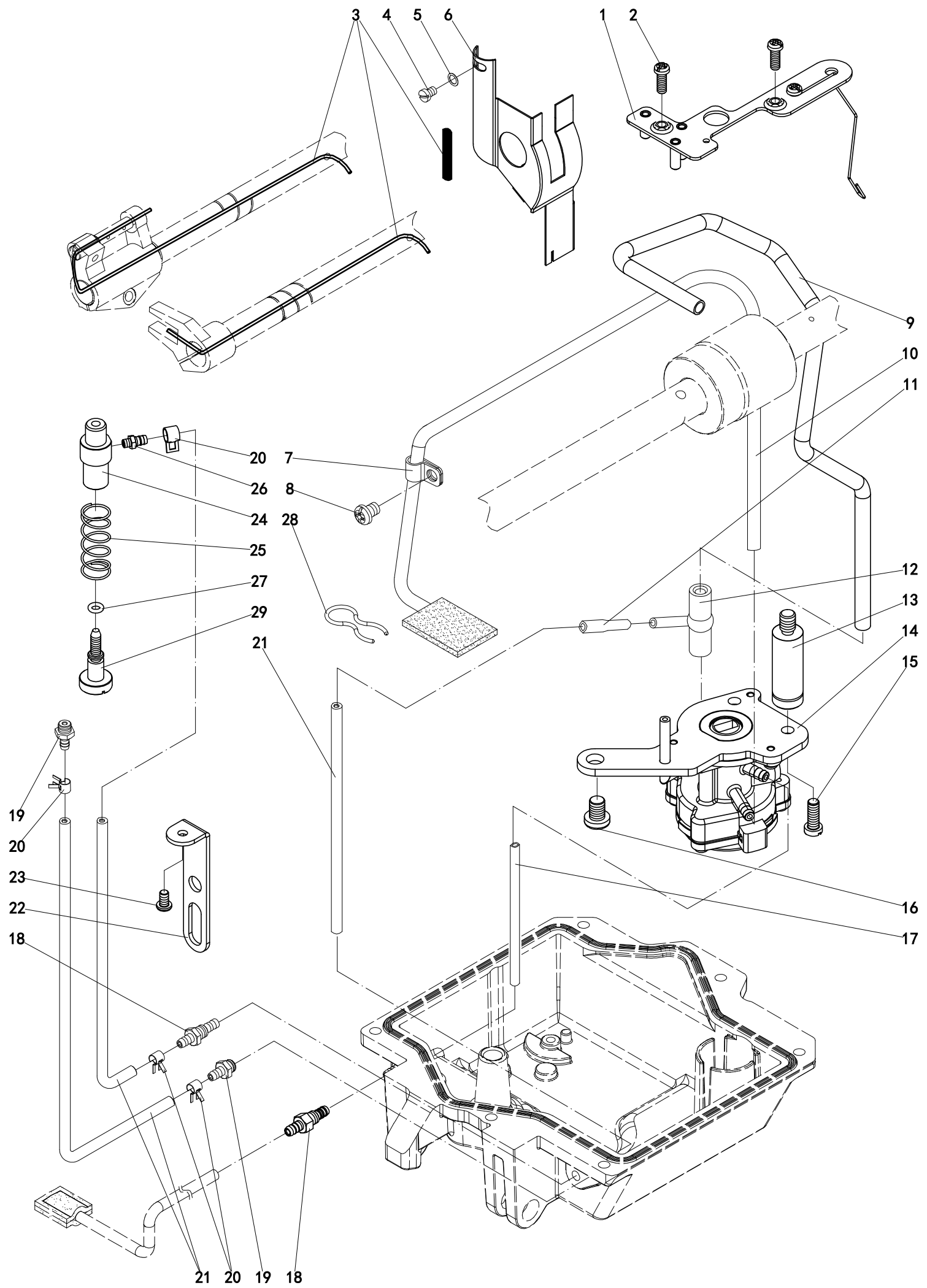
6.剪线部件/Thread trimmer mechanism



6.剪线部件/Thread trimmer mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	305010601	1	剪线电磁铁组件	Thread trimmer electromagnet asm.	-
2	-	1	剪线电磁铁部件	Thread trimmer electromagnet unit	-
3	-	1	缓冲垫	Cushion	-
4	-	1	六角螺母SM1/4×40	Nut SM1/4×40	-
5	-	1	剪线电磁铁顶销	Pin	-
6	-	1	剪线电磁铁支架	Thread trimmer electromagnet bracket	-
7	4802	2	六角螺母M4	Nut M4	-
8	201252	2	弹簧垫圈M4	Spring washer M4	-
9	404420011	2	十字槽盘头螺钉SM15/64×28 L=8	Screw SM15/64×28 L=8	-
10	302010012	1	剪线驱动轴缓冲垫	Cushion	-
11	301010039	1	平垫圈 $\varnothing 8 \times \varnothing 15.5 \times 0.8$	Washer $\varnothing 8 \times \varnothing 15.5 \times 0.8$	-
12	302010017	1	剪线驱动轴	Trimming shaft	-
13	404610008	1	开口挡圈6	E-ring	-
14	302010055	1	剪线凸轮曲柄组件	Trimming cam crank asm.	-
15	302010616	1	内六角凹端紧定螺钉SM1/4×40 L=6	Screw SM1/4×40 L=6	-
16	306010080	1	剪线凸轮曲柄复位簧	Spring	-
17	306010078	1	弹簧端盖	Spring cover	-
18	306010079	1	剪线凸轮	Thread trimmer cam	-
19	404440040	2	内六角凹端紧定螺钉SM1/4×40 L=8	Screw SM1/4×40 L=8	-
20	311010025	1	剪线刀架	Round knife bracket	-
21	302010059	1	动刀	Round knife	中厚料
	302020059	1	动刀（厚料）	Round knife H	厚料
22	404460004	2	内六角沉头螺钉SM11/64×40 L=5.5	Screw SM11/64×40 L=5.5	-
23	404510005	1	六角螺母SM11/64×40	Nut SM11/64×40	-
24	306010234	2	剪线凸轮顶住	Spacer	-
25	302010016	1	分线器	Dispart	-
26	302010020	1	刀架连杆	Link	-
27	404410008	2	轴位螺钉D6.35 H2.5 SM11/64×40 L=6	Axial screw	-
28	308010056	1	切刀驱动曲柄轴	Trimming crank shaft	-
29	302010080	1	驱动曲柄轴衬套	Shaft sleeve	-
30	308010057	1	切线轴套	Sleeve	-
31	308010061	1	切刀驱动曲柄复位簧（厚料）	Spring H	-
32	322010031	1	切刀驱动曲柄	Trimming crank	-
33	404430025	1	内六角圆柱头螺钉SM3/16×28 L=14	Screw SM3/16×28 L=14	-
34	404440006	1	开槽紧定螺钉SM15/64×28 L=10.5	Screw SM15/64×28 L=10.5	-
35	404440027	1	开槽平端紧定螺钉SM9/64×40 L=9	Screw SM9/64×40 L=9	-
36	302010015	1	定刀	Fixed knife	-
37	404460005	1	开槽沉头螺钉SM9/64×40 L=6	Screw SM9/64×40 L=6	-
38	404450065	1	开槽圆柱头螺钉SM9/64×40 L=5.5	Screw SM9/64×40 L=5.5	-
39	-	-	-	-	-
40	-	-	-	-	-
41	-	-	-	-	-
42	-	-	-	-	-
43	-	-	-	-	-
44	-	-	-	-	-
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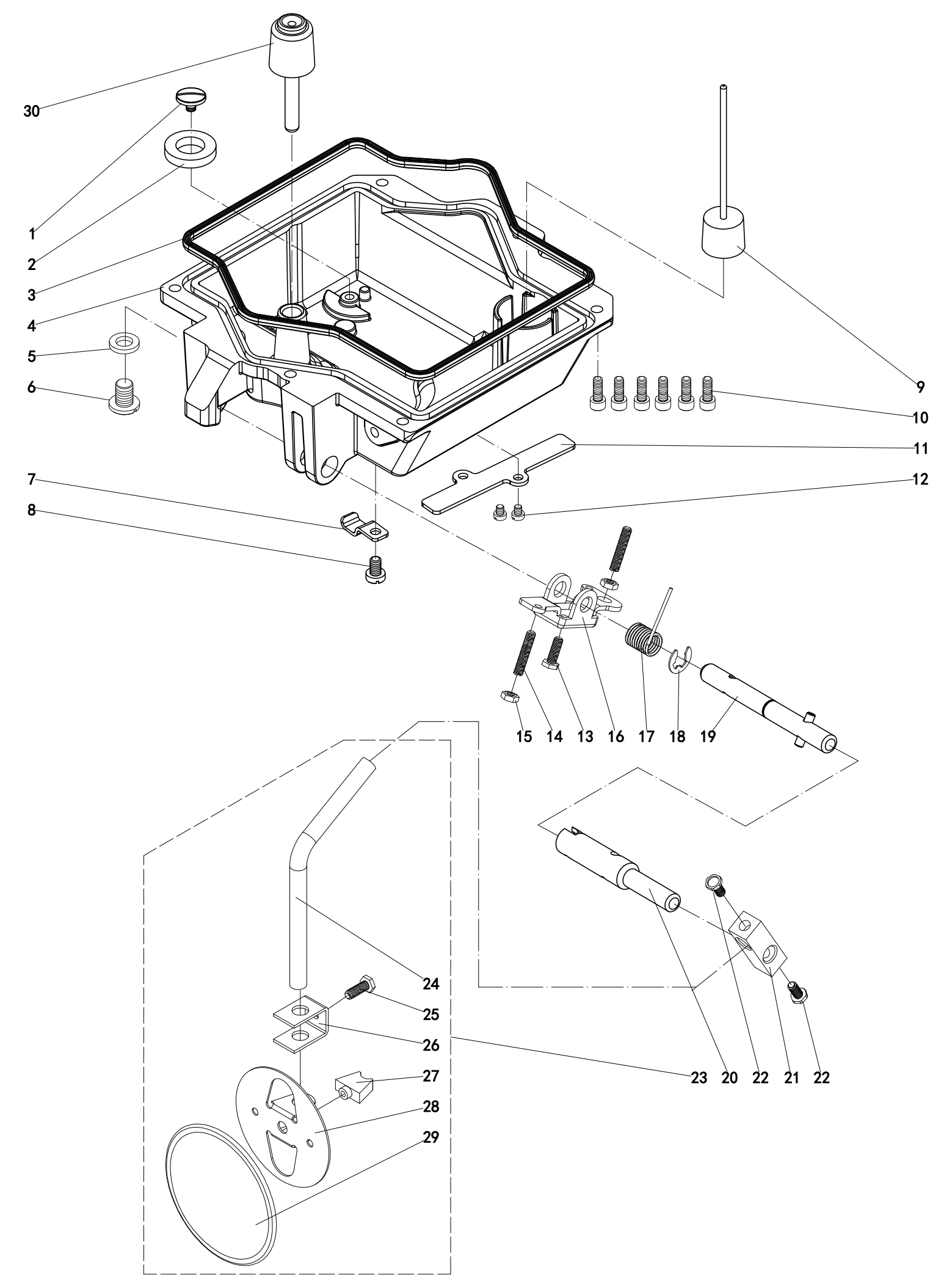
7.供油润滑部分/Lubrication mechanism



7.供油润滑部分/Lubrication mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	322010023	1	油线固定板组件（含油线）	Oil line fixing plate component asm.	-
2	404420010	2	十字槽盘头螺钉SM9/64×40 L=10	Screw SM9/64×40 L=10	-
3	202175	3	油线	Oil line	-
4	404450022	1	开槽圆柱头螺钉SM1/8×44 L=4	Screw SM1/8×44 L=4	-
5	301010031	1	平垫圈 $\varnothing 3.7 \times \varnothing 8 \times 0.8$	Washer $\varnothing 3.7 \times \varnothing 8 \times 0.8$	-
6	306010034	1	面板防油板	Arm oil shifld	-
7	306010089	1	回油管夹	Oil return tube Holder	-
8	7018A	1	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
9	322010033	1	上轴供油管	Main shaft oil tube	-
10	302010075	1	针杆回油管油棉	Oil felt	-
11	20T010922	1	油管转接头 $\varnothing 4 - \varnothing 4.6$	Oil tube	-
12	306010083	1	供油管接头	Rubber joint	-
13	311010058	1	油泵固定柱	Screw	-
14	322010026	1	油泵	Lubricating oil pump asm	-
15	5118	1	开槽圆头螺钉SM11/64×40 L=12	Screw SM11/64×40 L=12	-
16	404420011	1	十字槽开槽盘头螺钉SM15/64×28 L=8	Screw SM15/64×28 L=8	-
17	109011209	1	油管 $\varnothing 3 \times \varnothing 5$	Oil tube	-
18	308010026	2	油盘供油嘴SM15/64×28	Oil joint	-
19	308010025	2	回油嘴M5	Oil joint	-
20	308010058	4	油管夹5.5	Oil tube clip	-
21	401060023	3	油管 $\varnothing 4 \times \varnothing 6$	Oil tube	-
22	305010818	1	油管支架	Bracket	-
23	404450028	1	开槽圆柱头螺钉SM11/64×40 L=8	Screw SM11/64×40 L=8	-
24	311010039	1	调油阀座	Oil joint	-
25	311010041	1	调油螺钉弹簧	Spring	-
26	311010042	1	铜油嘴M4	Oil joint	-
27	404110014	1	O型圈4×2	O-ring	-
28	306010084	1	回油毡弹簧	Oil felt presser	-
29	311010040	1	调油螺钉	Screw	-
30	-	-	-	-	-
31	-	-	-	-	-
32	-	-	-	-	-
33	-	-	-	-	-
34	-	-	-	-	-
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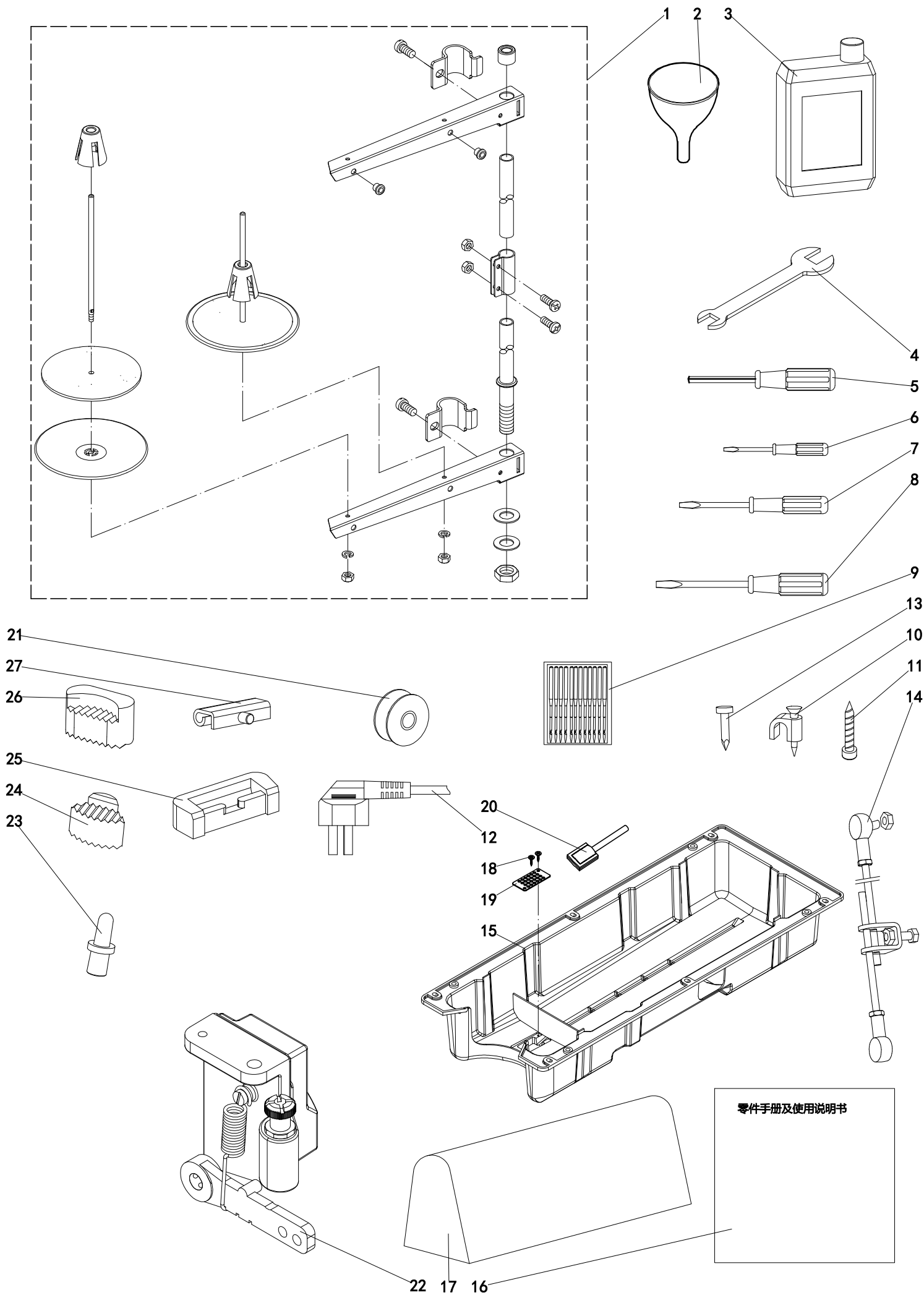
8.油盘及膝控部件/Oil reservoir & Knee pan plate mechanism



8.油盘及膝控部件/Oil reservoir & Knee pan plate mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	308010050	1	磁铁安装螺钉SM3/16×28	Screw SM3/16×28	—
2	306010108	1	油盘磁铁	Magnet	—
3	322010025	1	油盘密封圈	Oil seal	—
4	322010024	1	油盘	Oil tank	—
5	306010056	1	橡胶密封垫 $\varnothing 7 \times \varnothing 12 \times 1.5$	Oil seal	—
6	308010047	1	排油螺钉M8	Screw M8	—
7	109010164	1	电线压板	Plate	—
8	7027	1	开槽圆柱头螺钉M5 L=8	Screw M5 L=8	—
9	322010034	1	浮标（104长）	Oil mark	—
10	404430005	6	内六角圆柱头螺钉M5 L=18	Screw M5 L=18	—
11	322010027	1	电线压板	Wire Holder	—
12	7012	2	开槽圆柱头螺钉M3.5 L=6	Screw M3.5 L=6	—
13	—	1	螺柱M6 L=17.5	Screw M6 L=17.5	—
14	—	2	双向曲柄限位调节螺钉M6 L=30	Screw M6 L=30	—
15	—	2	螺母M6	Nut M6	—
16	306010135	1	抬压脚双向曲柄	Knee lifting roating arm	—
17	306010136	1	双向曲柄扭簧	Spring	—
18	404610005	1	开口挡圈10	E-ring	—
19	322010032	1	抬压脚轴前节	Knee press cross shaft	—
20	308010024	1	抬压脚轴后节	Knee press cross shaft	—
21	306010137	1	抬压脚操纵杆接头	Vertical shaft fitting arm	—
22	—	2	六角头螺钉M6 L=13	Screw M6 L=13	—
23	306010156	1	操纵杆部件	Knee pan plate asm	—
24	—	1	操纵杆	Knee pan upring shaft	—
25	—	1	六角头螺钉M6 L=12	Screw M6 L=12	—
26	—	1	操纵杆接头	Knee pan plate support	—
27	—	1	操纵杆垫	Knee pan plate rubber	—
28	—	1	操纵板	Knee pan plate	—
29	—	1	操纵杆软垫	Knee pan plate cover	—
30	308010041	1	抬压脚顶销	Knee lifter push rod	—
31	—	—	—	—	—
32	—	—	—	—	—
33	—	—	—	—	—
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9.附件部分/Accessories part mechanism



9.附件部分/Accessories part mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	402020022	1	线架	Thread stand asm.	-
2	402020115	1	漏斗	Funnel	-
3	402020005	1	油壶	Oil box	-
4	402020140	1	扳手（8-9号）	Wrench 8-9	-
5	402020078	1	内六角扳手（2.0MM）	2mm Allen wrench	-
6	402020067	1	螺丝刀（小）	Screw driver	-
7	402020066	1	螺丝刀（中）	Screw driver	-
8	402020065	1	螺丝刀（大）	Screw driver	-
9	405120011	10	机针-DBX1/14号	Needle-DBX1/14	中厚料
	502020015	10	机针-DBX1/16号	Needle-DBX1/16	厚料
10	404010004	4	U型钢钉线卡	Clips	-
11	109011323	13	木螺钉 GB 951 3.5×25	Wood screw	-
12	401070243	1	电源线	Power line	-
13	306010109	6	机头连接钩座钉	Screw	-
14	401070002	1	调速器拉杆	Pedal control rod asm.	-
15	322010035	1	托盘	Tray	-
16	322010028	1	零件手册及使用说明书	Instruction Book & Parts Book	-
17	402020084	1	机头罩76*37	Dust cover	-
18	404490009	2	十字槽大扁头自攻螺钉ST3×7	Screw ST3×7	-
19	305010057	1	羊毛毡压板	Platen	-
20	305010046	1	旋梭部位回油棉组件	Oil felt	-
21	306010068	2	梭芯	Bobbin	-
22	401070270	1	电机调速器	Pedal unit asm.	-
23	306010121	1	机头侧翻支柱	Head pole	-
24	308010032	2	实心防震垫	Shockproof pad	-
25	306010107	2	机头连接钩座垫	Head connecting hook socket	-
26	308010031	2	实心防震垫	Shockproof pad	-
27	306010104	2	机头连接钩	Head connecting hook	-
28	-	-	-	-	-
29	-	-	-	-	-
30	-	-	-	-	-
31	-	-	-	-	-
32	-	-	-	-	-
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